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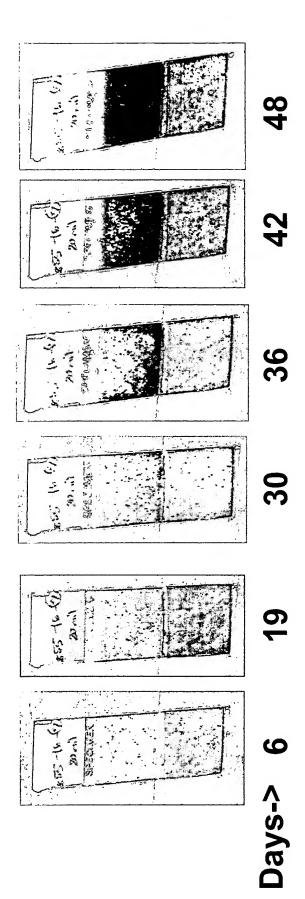
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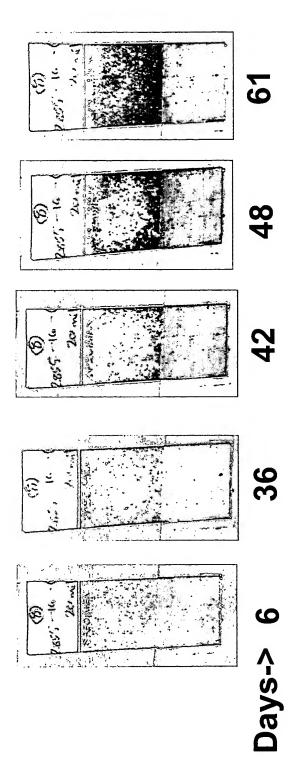
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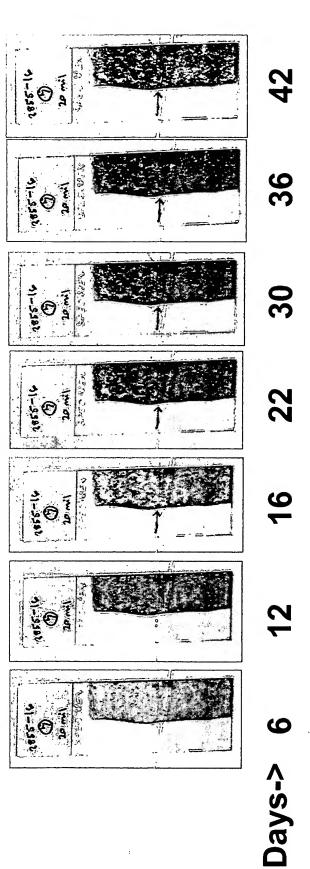


Figure 4

Example 5, Composition A, 20 mil (wet) thickness 0°F 82 124 Days -> 14 94 111 40°F Days ->5 40 50 61 26 RT Days -> 5 40 14 26 61 Figure 5a

Example 5, Composition A, 40 mil (wet) thickness

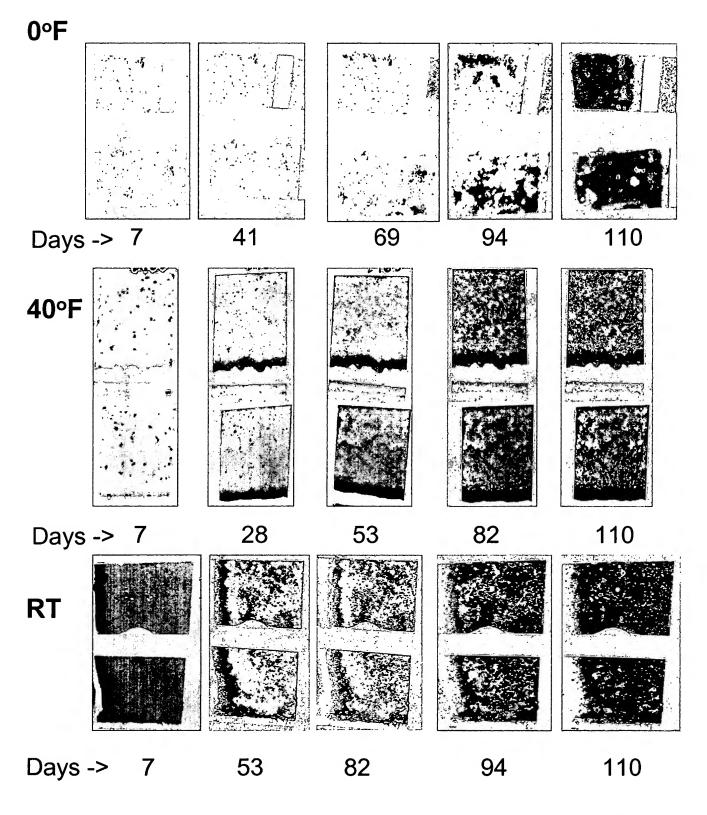


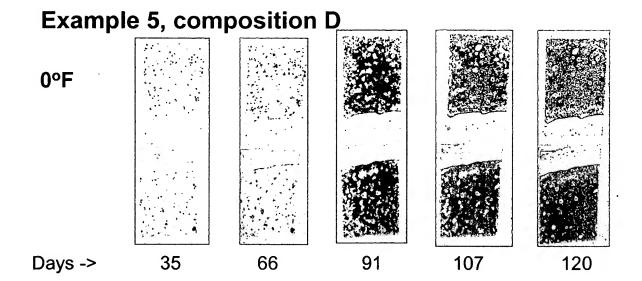
Figure 5b

Example 5, composition B 0°F 14 Days -> 40 61 82 94 40°F Days -> 5 14 26 40 RT 14 Days -> 0 5

Figure 6

Example 5, composition C 0°F Days -> 35 56 91 107 120 40°F Days -> 9 21 35 45 56

Figure 7



40°F

